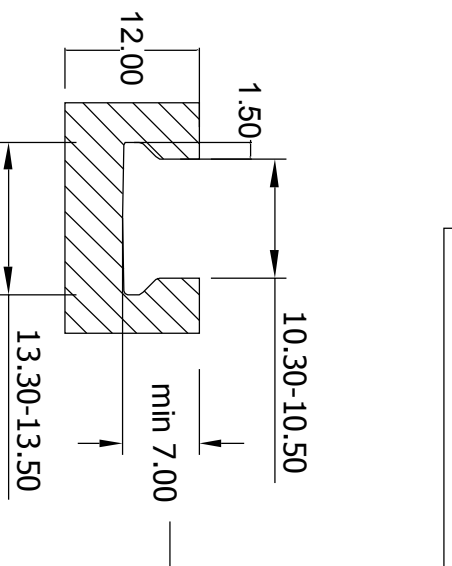
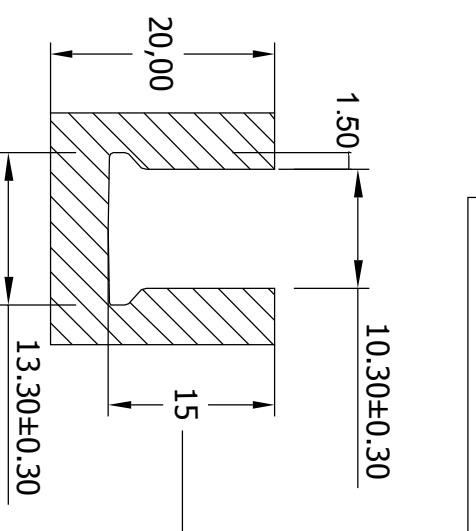


IMPORTANT:
For all soft materials like limestone, sandstone, travertine use tight tolerances 10.15-10.30mm

BSA-SQ10.07.M400



BSA-S10.15.M625



Drilling by daVID drilling machine or Goliath undercut head are made automatically. Undercut radius is setup independently to worker.

Making undercut hole by CNC machines has to be programmed. Hole process includes following movements:

1. Place the drill on correct position.
2. Drilling down on defined depth.

Usually it is the second number in name of anchor, for example:

BSA-S10.08.M625 is drilled 8mm deep.

However we suggest to start to drill 8.5mm deep.

3. At lower position CNC machine has to move from axis 0-0 to the site by 1.45-1.50mm.

4. Make full turn with the tool around axis 0-0 creating undercut hole.

5. Go back to axis 0-0 and up.

6. Undercut hole is ready.

Skala/Scale :
-:-
Nazwa/Description :
BSA-S & SQ undercut hole tolerances.

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Nr rys./Drawing No:
2011/07/20

All BSA-S and SQ anchors are unitized.

BSA-S10.Hs.M625 is drilled at the same depth as BSA-SQ10.Hs.M600

BSA-S10.08.M625 and BSA-SQ10.08.M600 are drilled 8mm deep.